

## QUASER MV 154 P

**Kind : Vertical machining center**  
**Manufacturer : QUASER**  
**Model : MV 154 P**  
**Year : 2011**  
**Serial : 1251111234**  
**Stock : 10528**



### TECHNICAL DETAILS

- Number of axes	: 3
<b>MILLING SPINDLE</b>	
- Tool holder type	: ISO40 BIG PLUS
- Spindle power	: 25 [kW]
- Spindle speeds	: 12000 [rpm]
<b>LINEAR AXES</b>	
- Travels on X/Y/Z axes	: 760/530/560 [mm]
- Rapid traverses rates (X/Y/Z)	: 6950/6950/11300 [Nm]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Bras chargeur
- Tool magazine capacity	: 30
<b>TABLE</b>	
- Table dimensions	: 900 X 500 [mm]
<b>POWER SUPPLY</b>	
- Supply voltage	: 400 [V]
<b>MACHINE HOURS</b>	
- Number of working hours	: 8000 [h]

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**EQUIPMENT**

- CNC : Heidenhain iTNC 530 HCSI
- Interface : Ethernet / RS232 / USB / PCMCIA
- Interactive programming
- Rigid tapping
- Coolant tank
- \* with high-pressure pump : 20 [bars]
- \* with paper filtering unit
- \* with cooling unit for coolant
- \* With washing gun
- Coolant through spindle
- Chips conveyor
- Electric transformer