

INDEX G400

Kind : CNC lathe
Manufacturer : INDEX
Model : G400
Year : 2007
Serial : 650086
Stock : 10460



TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 8
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle power	: 53 / 68 [kW]
- Spindle speeds	: 3000 [rpm]
- Max. bar diameter	: 102 [mm]
- 1 - Saisie libre	: 2000 [mm]
- Max. chuck diameter	: 420 [mm]
- Rapid traverse rate	: 30 [m/min]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Spindle power	: 50 / 70.5 [kW]
- Spindle speeds	: 3000 [rpm]
- Max. bar diameter	: 102 [mm]
- Rapid traverse rate	: 30 [m/min]
- C axis indexing precision	: 0,001 [°]
UPPER LEFT TURRET	
- Number of positions	: 12
- Number of motorized positions	: 12
- Tool holder type	: VDI 40
- X/Z stroke	: 320 x 2.000 [mm]
- Y stroke	: 210 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 17 [kW]

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LOWER RIGHT TURRET

- Number of positions : 10
- Number of motorized positions : 10
- Tool holder type : VDI 40
- X/Z stroke : 210 x 2.000 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 11.3 [kW]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 137 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 9.000 x 3.500 [mm]
- Machine height : 3.000 [mm]
- Machine weight : 21.000 [kg]

MACHINE HOURS

- Number of working hours : 34274 [h]

EQUIPMENT

- CNC : INDEX C200-4D (Siemens 840D)
- Coolant tank : KNOLL
* with high-pressure pump : 80 [bars]
* with paper filtering unit
- Automatic doors
- Chips conveyor : Droite